



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

C2-2-1

Job Sheet 186607



LOAD

Part No: C2-2-1

Job Qty: 4 ea

Part Name: Side Plate



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/19/18

Job Tracking No:

Due Date: 11/30/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG C2-2-1 Rev. 10 IPP Rev. A 18.04.25 new issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	4 Ea	11/30/18	11/30/18	0.00	0.00	Start Up Waterjet2		J.C.-L.
100	Bandsaw	4 pcs	11/30/18	11/30/18	0.00	0.40	Bandsaw1		J.C.-L.
120	CNC Vertical Machining	4 pcs	11/30/18	11/30/18	1.50	8.00	MORI NV5000-1		J.C.-L.
130	QC	4 pcs	11/30/18	11/30/18	0.00	0.00	QC2 Machining-5		J.C.-L. 18-11-19
140	QC	4 pcs	11/30/18	11/30/18	0.00	0.00	QC8 Machining-5		J.C.-L. 18-11-19
150	Outsource	4 pcs	11/30/18	11/30/18	0.00	0.00	Outsource4	ATG 001	2019-06-21
160	Packaging	4 pcs	11/30/18	11/30/18	0.00	0.00	Packaging2		JUL 2 2019
170	QC	4 pcs	11/30/18	11/30/18	0.00	0.00	QC6		61
180	Small Fab	4 pcs	11/30/18	11/30/18	0.00	0.40	Small Fab-3		AP 9-89 2019 1071
190	QC	4 pcs	11/30/18	11/30/18	0.00	0.00	QC5	DAG	JUL 9 2019
200	Packaging	4 pcs	11/30/18	11/30/18	0.00	0.00	Packaging3-2	21	28
210	QC21-FG	4 Ea	11/30/18	11/30/18	0.00	0.00	QC21	9-89	JUL 2 2019 9-89

Part Op 100 - Cut blanks to 4.80"

Descriptions: 120 - 1-Machine as per folio FC FOLIO REV: 4A DWG REV: 10 2-Debur
150 - Issue P/O to GROUPE ALTECH: 43814 -ANODIZE COLOR BLACK, PER IAW MIL-A-8625F TYPE 2
CLASS 2, Water sealant -Certificate of Conformity is required
160 - Receive
180 - Laser etch patterns as per DWG. sheet 2.
200 - Identify and Stock

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6S0.750X06.500	6061T6 Sheet 0.750 X 6.500	1.6000 ft (.4 ea)	90-Start up Operation	S072 716

Job Allocations

Component Part	Required	Inventory	Allocated
M61T6S0.750X06.500	2	6	0

Part Specifications

Specifications could not be found.



Container No: S128880



Part: C2-2-1

Job No: 186607

Serial No/Batch: S128880

Revision: 10
Inspector:
Exp Date:
Instructions:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 11/19/18

Plex 11/19/18 8:03 AM Dart.lajeunesse.marie

DART AEROSPACE LTD		Work Order:	186607
Description: Side plate		Part Number:	C2-2-1
Inspection Dwg: CL-2-1	Rev: 10	Page 1 of 1	

INSPECTION SHEET

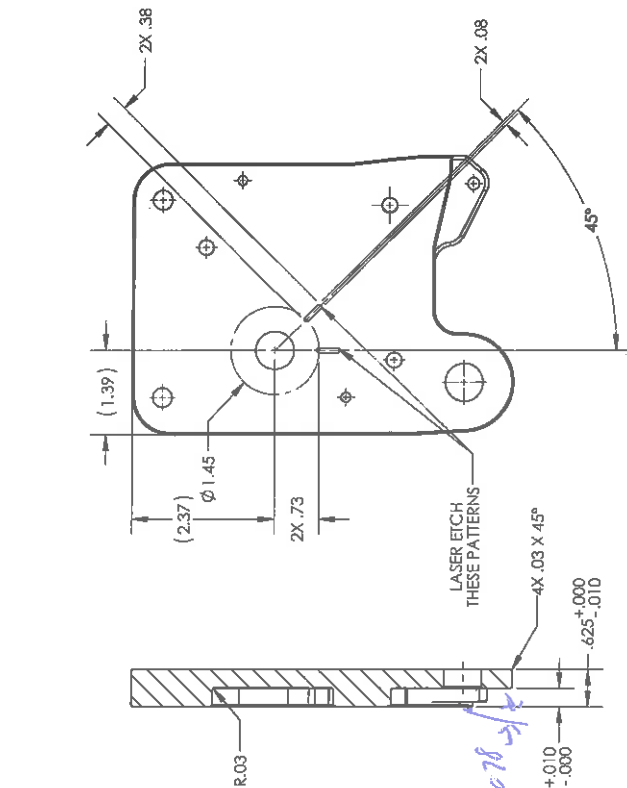
Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
4.63	1/10 0.015	4.628	✓		Caliper	SCL-08
6.30	1/10 0.010	6.300	✓			
2.56	1/10 0.010	2.560	✓			
3.54	1/10 0.010	3.540	✓			
0.152	+0.003 -0.002	0.154	✓		Depth gauge	SCL-08
Ø 0.6254	+0.004 -0.006	0.6255	✓		Pin Gauge	
0.313	+0.006 -0.008	0.314	✓		Depth Gauge	SCL-08
0.389	+0.010 -0.009	0.389	✓			
Ø 0.160	+0.003 -0.001	0.161	✓		Caliper	SCL-08
⊥ 0.188	+0.005 -0.006	0.193	✓			
± 0.55	1/10 0.010	0.549	✓			
Ø 0.195	+0.003 -0.006	0.196	✓			
Ø 0.320	+0.006 -0.001	0.323	✓			
Ø 0.250	+0.005 -0.000	0.250	✓			
Ø 0.4684	+0.0007 -0.0000	0.4686	✓		Pin Gauge	
Ø 0.625	+0.008 -0.001	0.625	✓			
⊥ 0.7518	+0.000 -0.0005	0.7515	✓			
± 0.579	+0.003 -0.000	0.579	✓		Depth gauge	
Ø 0.136	+0.003 -0.001	0.136	✓		Caliper	SCL-08
± 0.81	1/10 0.010	0.804	✓			
Ø 0.250	+0.000 -0.001	0.2495	✓		Pin Gauge	
0.625	+0.000 -0.010	0.623	✓		Caliper	SCL-08
1.39	1/10 0.010	1.390	✓			
2.37	1/10 0.010	2.370	✓			

Measured by: J.E.L.	Checked by: <i>Amf</i>	QC Inspector:
Date: 18-11-19	Date: 19/06/19	Date:

Engineering Approval: (If necessary)	Date:
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Rev	Date	Change	Revised by	Approved
A	14.07.31	New Issue	KJ	

REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
8	14/04/04	CHD DNAS WAS 405 E 14250, WAS 230 E 12327, WAS 305 E 1184, 452 E 1086, 478 E 214, 330 E 199, 1169, 1371, 777, 445 ENGRAFTED CRIES 4 DERIVED.	8/4/2014	DPD	RW
9	15-02-02	DELETED NOTED 1, 2, 4, 5, 6, 7, 8, 9, 10, 11, 12, 13, 14, 15, 16, 17, 18, 19, 20, 21, 22, 23, 24, 25, 26, 27, 28, 29, 30, 31, 32, 33, 34, 35, 36, 37, 38, 39, 40, 41, 42, 43, 44, 45, 46, 47, 48, 49, 50, 51, 52, 53, 54, 55, 56, 57, 58, 59, 60, 61, 62, 63, 64, 65, 66, 67, 68, 69, 70, 71, 72, 73, 74, 75, 76, 77, 78, 79, 80, 81, 82, 83, 84, 85, 86, 87, 88, 89, 90, 91, 92, 93, 94, 95, 96, 97, 98, 99, 100, 101, 102, 103, 104, 105, 106, 107, 108, 109, 110, 111, 112, 113, 114, 115, 116, 117, 118, 119, 120, 121, 122, 123, 124, 125, 126, 127, 128, 129, 130, 131, 132, 133, 134, 135, 136, 137, 138, 139, 140, 141, 142, 143, 144, 145, 146, 147, 148, 149, 150, 151, 152, 153, 154, 155, 156, 157, 158, 159, 160, 161, 162, 163, 164, 165, 166, 167, 168, 169, 170, 171, 172, 173, 174, 175, 176, 177, 178, 179, 180, 181, 182, 183, 184, 185, 186, 187, 188, 189, 190, 191, 192, 193, 194, 195, 196, 197, 198, 199, 200, 201, 202, 203, 204, 205, 206, 207, 208, 209, 210, 211, 212, 213, 214, 215, 216, 217, 218, 219, 220, 221, 222, 223, 224, 225, 226, 227, 228, 229, 230, 231, 232, 233, 234, 235, 236, 237, 238, 239, 240, 241, 242, 243, 244, 245, 246, 247, 248, 249, 250, 251, 252, 253, 254, 255, 256, 257, 258, 259, 260, 261, 262, 263, 264, 265, 266, 267, 268, 269, 270, 271, 272, 273, 274, 275, 276, 277, 278, 279, 280, 281, 282, 283, 284, 285, 286, 287, 288, 289, 290, 291, 292, 293, 294, 295, 296, 297, 298, 299, 300, 301, 302, 303, 304, 305, 306, 307, 308, 309, 310, 311, 312, 313, 314, 315, 316, 317, 318, 319, 320, 321, 322, 323, 324, 325, 326, 327, 328, 329, 330, 331, 332, 333, 334, 335, 336, 337, 338, 339, 340, 341, 342, 343, 344, 345, 346, 347, 348, 349, 350, 351, 352, 353, 354, 355, 356, 357, 358, 359, 360, 361, 362, 363, 364, 365, 366, 367, 368, 369, 370, 371, 372, 373, 374, 375, 376, 377, 378, 379, 380, 381, 382, 383, 384, 385, 386, 387, 388, 389, 390, 391, 392, 393, 394, 395, 396, 397, 398, 399, 400, 401, 402, 403, 404, 405, 406, 407, 408, 409, 410, 411, 412, 413, 414, 415, 416, 417, 418, 419, 420, 421, 422, 423, 424, 425, 426, 427, 428, 429, 430, 431, 432, 433, 434, 435, 436, 437, 438, 439, 440, 441, 442, 443, 444, 445, 446, 447, 448, 449, 450, 451, 452, 453, 454, 455, 456, 457, 458, 459, 460, 461, 462, 463, 464, 465, 466, 467, 468, 469, 470, 471, 472, 473, 474, 475, 476, 477, 478, 479, 480, 481, 482, 483, 484, 485, 486, 487, 488, 489, 490, 491, 492, 493, 494, 495, 496, 497, 498, 499, 500, 501, 502, 503, 504, 505, 506, 507, 508, 509, 510, 511, 512, 513, 514, 515, 516, 517, 518, 519, 520, 521, 522, 523, 524, 525, 526, 527, 528, 529, 530, 531, 532, 533, 534, 535, 536, 537, 538, 539, 540, 541, 542, 543, 544, 545, 546, 547, 548, 549, 550, 551, 552, 553, 554, 555, 556, 557, 558, 559, 560, 561, 562, 563, 564, 565, 566, 567, 568, 569, 570, 571, 572, 573, 574, 575, 576, 577, 578, 579, 580, 581, 582, 583, 584, 585, 586, 587, 588, 589, 590, 591, 592, 593, 594, 595, 596, 597, 598, 599, 600, 601, 602, 603, 604, 605, 606, 607, 608, 609, 610, 611, 612, 613, 614, 615, 616, 617, 618, 619, 620, 621, 622, 623, 624, 625, 626, 627, 628, 629, 630, 631, 632, 633, 634, 635, 636, 637, 638, 639, 640, 641, 642, 643, 644, 645, 646, 647, 648, 649, 650, 651, 652, 653, 654, 655, 656, 657, 658, 659, 660, 661, 662, 663, 664, 665, 666, 667, 668, 669, 670, 671, 672, 673, 674, 675, 676, 677, 678, 679, 680, 681, 682, 683, 684, 685, 686, 687, 688, 689, 690, 691, 692, 693, 694, 695, 696, 697, 698, 699, 700, 701, 702, 703, 704, 705, 706, 707, 708, 709, 710, 711, 712, 713, 714, 715, 716, 717, 718, 719, 720, 721, 722, 723, 724, 725, 726, 727, 728, 729, 730, 731, 732, 733, 734, 735, 736, 737, 738, 739, 740, 741, 742, 743, 744, 745, 746, 747, 748, 749, 750, 751, 752, 753, 754, 755, 756, 757, 758, 759, 760, 761, 762, 763, 764, 765, 766, 767, 768, 769, 770, 771, 772, 773, 774, 775, 776, 777, 778, 779, 780, 781, 782, 783, 784, 785, 786, 787, 788, 789, 790, 791, 7			



NOTES:
1. USE DXF PROFILE FOR POCKET DETAILS.
2. SOME HIDDEN LINES REMOVED FOR CLARITY.

[illegible]



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

POHB043814



Supplier: ATG001-VC
A.T.G. Industries Inc
731 INDUSTRIELLE ROAD
ROCKLAND
ON
K4K 1T2 Canada
Phone: 613-446-4544
Fax: 613-446-4556

Attention: Lalonde, Marc-Andre

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: POHB043814

PO Date: 6/21/19

Due Date: 7/8/19

**Purchase Order
Revision:**

Revision Date:

Ship-To Contact: Guerin, Kimberley
Phone: 613-632-5200 Ext: 298
kguerin@dartaero.com

Via:

Pynt Terms:

Freight Terms:

Special Comments:

Ground
Net 30

E-MAILED
2019-07-08

Items

Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	186607	C2-2-1	Side Plate -Issue P/O: -ANODIZE COLOR BLACK, PER IAW MIL-A-8625F TYPE 2 CLASS 2, Water sealant -Certificate of Conformity is required	Firmed	-	7/8/19	7 pcs	0 pcs	7 pcs	\$6.38/pcs	\$44.66
2	189161	RBT400213-3	Left Clamp (Outsource process- Anodize per QSI017 4.1.10.1) -Issue P/O to ATG : PO -ANODIZE COLOR RED, PER IAW MIL-A-8625 TYPE-2 CLASS-2, Water sealant -Certificate of Conformity is required	Firmed	-	7/8/19	20 pcs	0 pcs	20 pcs	\$6.38/pcs	\$127.60
3	189162	RBT400213-4	Right Clamp (Outsource process- Anodize per QSI017 4.1.10.1) -Issue P/O to ATG : PO -ANODIZE COLOR RED, PER IAW MIL-A-8625 TYPE-2 CLASS-2, Water sealant -Certificate of Conformity is required	Firmed	-	7/8/19	20 pcs 17 K4	0 pcs	20 pcs 17 K4	\$6.38/pcs	\$127.60 \$108.46

Plex 7/8/19 11:45 AM Dart.Guerin.Kimberley



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

POHB043814



Items											
Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
4	196688	RBW109-3101-58-1-7	Handle (Outsource process- Anodize per QSI017 4.1.10.1) -Issue P/O to ATG: -ANODIZE COLOR BLUE, PER IAW MIL-A- 8625F TYPE 2 CLASS 2, Water sealant -Certificate of Conformity is required	Firmed	-	7/8/19	19 pcs	0 pcs	19 pcs	\$8.19/pcs	\$155.61
5	186720-A	RBT18520-1	Lift Device Frame -Issue P/O; -ANODIZE COLOR BLACK, PER IAW MIL-A- 8625F TYPE 2 CLASS 2, Water sealant -Material type; 6061T6 -Certificate of Conformity is required	Firmed	-	7/8/19	1 pcs	0 pcs	1 pcs	\$6.38/pcs	\$6.38
Grand Total:											\$461.85

Order Notes

Procurement Quality Clauses
A005 right of entry
A012 chemical and physical test report
A016 personnel qualification
A017 raw material identification (as applicable)

A022 Apical Processing
A024 process certifications
A026 certification of material conformance

A041 quality management system
A042 dart notification by supplier
A043 retention of quality documents

A048 counterfeit parts avoidance, detection, mitigation and disposition program

A049 supplier awareness

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 7/8/19 11:45 AM Dart.Guerin.Kimberley



A.T.G. Industries Inc.
760 Industrielle Street
Rockland, ON K4K 1T2
Canada

Ph: (613) 446-4544

Fax: (613) 446-4556

Pack List

Number: 918169

Date: 09-Jul-19

To

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ship To

Patrick Lussier
Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ph: 613 632-9577

Fax: 613 632-1053

Ph: 613 632-9577

Fax: 613 632-1053

Terms		Ship Via	
		ATG Delivery	
Quantity	Description		
	Please reference this document's Pack List number on all correspondences regarding this shipment. If you have any questions, please contact us.		
✓ 7 each	Part: C2-2-1 ✓ Side Plate Anodize per MIL-A-8625F, Type II, Class2, Black, Water Sealant, .0004-.0010" (4 - 1 mils). Job: 25363 PO: POHB043814 ✓		Rev: 10 Line: 1
✓ 20 each	Part: RBT400213-3 ✓ Left Clamp Anodize per MIL-A-8625F, Type II, Class2, Red, Water Sealant, .0004-.0010" (4 - 1 mils). Job: 25364 PO: POHB043814 ✓		Rev: F Line: 2
✓ 17 each	Part: RBT400213-4 ✓ Right Clamp Anodize per MIL-A-8625F, Type II, Class2, Red, Water Sealant, .0004-.0010" (4 - 1 mils). Job: 25365 PO: POHB043814 ✓		Rev: F Line: 3
✓ 19 ea	Part: RBW109-3101-58-1-7 ✓ Handle Anodize per MIL-A-8625F, Type II, Class2, Blue, .0004-.0010" (4 - 1 mils). Water Sealant Job: 25366 PO: POHB043814 ✓		Rev: 3 Line: 4
✓ 1 ea	Part: RBT18520-16 ✓ Lift Device Frame Black Anodize per MIL-A-8625F, Type II, Class2, .0004-.0010" (4 - 1 mils), Water Sealant		Rev: 11

DAS
61
9-89

RECEIVED
JUL 11 2019

MADE IN CANADA

DART APPROXIMATE LTD

DAS
61
9-89

RECEIVED

JUL 11 2019

DART AEROSPACE LTD.

Made in Canada.



A.T.G. Industries Inc.
760 Industrielle Street
Rockland, ON K4K 1T2
Canada

Ph: (613) 446-4544

Fax: (613) 446-4556

Pack List

Number: 918169

Date: 09-Jul-19

To

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ship To

Patrick Lussier
Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ph: 613 632-9577

Fax: 613 632-1053

Ph: 613 632-9577

Fax: 613 632-1053

Terms		Ship Via	
		ATG Delivery	
Quantity	Description		
	Job: 25367 PO: POHB043814 ✓ Line: 5		
CERTIFICATE OF CONFORMANCE A.T.G Industries Inc. certifies that all items in this shipment conform to the requirements. Date: 9/1/19 Certified Signature:  Receiver Signature: _____ A.T.G Industries Inc. is AS9100 Registered and Nadcap Chemical Processing Accredited. Note: This Packing Slip may contain parts that have been PLATED. Items that are plated may be subject to natural tarnishing and it is suggested that they be inspected within 24 hours of receipt.			
Made in Canada.			